

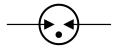


Additional Information



Agency	Agency File Number
AL	E527857

2 Electrode GDT Graphical Symbol



Description

GDT (Gas Discharge Tubes) is placed in front of, and in parallel with, sensitive telecom equipment such as power lines, communication lines, signal lines and data transmission lines to help protect them from damage caused by transient surge voltages that may result from lightning strikes and equipment switching operations. These devices do not influence the signal in normal operation. However, in the event of an overvoltage surge, such as a lightning strike, the GDT switches to a low impedance state and diverts the energy away from the sensitive equipment. Our GDTs offer a high level of surge protection, a broad voltage range, low capacitance, and many form factors including new surface mount devices, which makes them suitable for applications such as Main Distribution Frame (MDF) modules, high data-rate telecom applications (e.g. ADSL, VDSL), and surge protection on power lines. Their low capacitance also results in less signal distortion. When used in a coordinated circuit protection solution with PolySwitch devices, they can help equipment manufacturers meet stringent safety regulatory standards.

Features

- Stable breakdown voltage
- High insulation resistance
- High current rating
- Low capacitance (≤1.5pF)
- Stable performance over life
- Large absorbing transient current capability

Application

- Repeaters, Modems
- Subscriber protection
- Telephone Interface, Line cards
- Data communication equipment

- Fast response time
- RoHS compliant
- Standard Size: 8.3mm*6.0mm
- Meets MSL level 1, per J-STD-020
- Storage and operating temperature: -40°C ~ +90°C
- Line test equipment
- Branch exchange
- Subscriber protection
- Alarm system
- Tuner
- Antenna protection

Electrical Characteristics (T_A=25 $^\circ\!\mathrm{C}$ unless otherwise noted)

Part Number	Device Marking	DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Nominal Impulse Discharge Current	Alternating Discharge Current	Impulse Life	Minim Insulat Resista	tion	Maximum Capacitance	Agency Approvals
	Code	100V/s (V)	1000V/μs (V)	8/20µs, 10 times (kA)	50Hz, 1sec (A)	10/1000µs, 100А	Test Voltage	GΩ	1MHz (pF)	F1
2R075MM-8S	075	75±20%	600	10	10	300 times	25VDC	1	1.5	\checkmark
2R090MM-8S	090	90±20%	600	10	10	300 times	50VDC	1	1.5	\checkmark
2R150MM-8S	150	150±20%	700	10	10	300 times	100VDC	1	1.5	\checkmark
2R230MM-8S	230	230±20%	700	10	10	300 times	100VDC	1	1.5	\checkmark
2R250MM-8S	250	250±20%	800	10	10	300 times	100VDC	1	1.5	\checkmark
2R300MM-8S	300	300±20%	850	10	10	300 times	100VDC	1	1.5	\checkmark
2R350MM-8S	350	350±20%	900	10	10	300 times	100VDC	1	1.5	\checkmark
2R400MM-8S	400	400±20%	950	10	10	300 times	100VDC	1	1.5	\checkmark
2R470MM-8S	470	470±20%	1000	10	10	300 times	250VDC	1	1.5	\checkmark
2R600MM-8S	600	600±20%	1200	10	10	300 times	250VDC	1	1.5	\checkmark
2R800MM-8S	800	800±20%	1400	10	10	300 times	250VDC	1	1.5	\checkmark
2R075PM-8S	075P	75±20%	600	20	20	300 times	25VDC	1	1.5	\checkmark
2R090PM-8S	090P	90±20%	600	20	20	300 times	50VDC	1	1.5	\checkmark
2R150PM-8S	150P	150±20%	700	20	20	300 times	100VDC	1	1.5	\checkmark
2R230PM-8S	230P	230±20%	700	20	20	300 times	100VDC	1	1.5	\checkmark
2R250PM-8S	250P	250±20%	800	20	20	300 times	100VDC	1	1.5	\checkmark
2R300PM-8S	300P	300±20%	850	20	20	300 times	100VDC	1	1.5	\checkmark
2R350PM-8S	350P	350±20%	900	20	20	300 times	100VDC	1	1.5	\checkmark
2R400PM-8S	400P	400±20%	950	20	20	300 times	100VDC	1	1.5	\checkmark
2R470PM-8S	470P	470±20%	1000	20	20	300 times	250VDC	1	1.5	\checkmark
2R600PM-8S	600P	600±20%	1200	20	20	300 times	250VDC	1	1.5	\checkmark
2R800PM-8S	800P	800±20%	1400	20	20	300 times	250VDC	1	1.5	\checkmark

Test Methods and Results

ltems	Test Method	Standard
DC Spark-over Voltage	measured with voltage ramp dv/dt=100V/s.	To meet the specified value
Maximum Impulse Spark-over Voltage	measured with voltage ramp dv/dt=1000V/µs.	To meet the specified value
Impulse Discharge Current	applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time,	To meet the specified value
Alternating Discharge Current	Rated RMS value of AC current at 50Hz, 1 sec. for 10 times with interval time 3 min.	To meet the specified value
Insulation Resistance	measured between two electrodes.	To meet the specified value
Capacitance	measured between two electrodes. Test frequency: 1MHz	To meet the specified value



GDT Datasheet

Critical Zone T_L to T_P

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Ramp

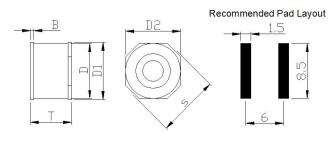
Time (t)

2R-8S Series Gas Discharge Tubes

Reflow Cond	ition	Pb-Free Assembly		
Reliow Colla	liton	FD-FIEE ASSEIIDIY		
	-Temperature Min (T _{s min})	150℃		
Pre Heat	-Temperature Max (T _{S max})	200°C	T	
	-Time (min to max) (t _s)	60-180 secs	т _Р	
Average ram	p-up rate(Liquidus Temp (T _L) to peak	3°C/second max.	Τ,	
T _{S (max)} to T _L -Ramp-up Rate		3°C/second max.	E T _{s(max)}	
Reflow	-Temperature (T _L) (Liquidus)	217℃	E T _{s(max)}	
nenow	-Time (min to max) (t_L)	60-150 seconds		reheat
Peak Temper	ature (T _P)	260°C		
Time within 5°C of actual Peak Temperature (t_P)		20-40 seconds	25°C	t 25°C to Peal
Ramp-down Rate		6°C/second max.		
Time 25°C to Peak Temperature		8 minutes max.		
Do not excee	d	260℃		

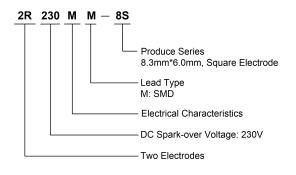
Soldering Parameters (Reflow Soldering)

Dimensions



Symbol	Millimeters	Inches		
D	8.0±0.3	0.315±0.012		
D1	8.3±0.3	0.327±0.012		
D2	8.3±0.3	0.327±0.012		
т	6.0±0.3	0.236±0.012		
S	9.0±0.3	0.354±0.012		
В	0.5±0.1	0.020±0.004		

Part Numbering System



Part Marking System



Packaging Specification

Part number	Quantity	Packaging Option			
2RxxxXM-8S	600	Tape & Reel - 16mm tape/13" reel			
		Symbol	Millimeters	Inches	
,P0, , P1 , P	2 t	w	16.0±0.2	0.630±0.008	
		PO	4.0±0.1	0.157±0.004	
		P1	12.0±0.2	0.472±0.008	
		P2	2.0±0.1	0.079±0.004	
		D0	1.55±0.1	0.061±0.004	
	KO -	E	1.75±0.1	0.069±0.004	
- AO -		F	7.5±0.1	0.295±0.004	
		A0	8.6±0.1	0.339±0.004	
		КО	8.6±0.1	0.339±0.004	
		B0	6.3±0.1	0.248±0.004	
		t	0.5±0.1	0.020±0.004	
		D1	13.3±1.0	0.524±0.039	
		D2	100.0±2.0	3.937±0.079	
		D3	330.0±2.0	12.992±0.079	
	-+ +	W1	16.5±0.5	0.650±0.020	

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