



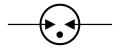
Additional Information

01



E527857

2 Electrode GDT Graphical Symbol



Description

GDT (Gas Discharge Tubes) is placed in front of, and in parallel with, sensitive telecom equipment such as power lines, communication lines, signal lines and data transmission lines to help protect them from damage caused by transient surge voltages that may result from lightning strikes and equipment switching operations. These devices do not influence the signal in normal operation. However, in the event of an overvoltage surge, such as a lightning strike, the GDT switches to a low impedance state and diverts the energy away from the sensitive equipment. Our GDTs offer a high level of surge protection, a broad voltage range, low capacitance, and many form factors including new surface mount devices, which makes them suitable for applications such as Main Distribution Frame (MDF) modules, high data-rate telecom applications (e.g. ADSL, VDSL), and surge protection on power lines. Their low capacitance also results in less signal distortion. When used in a coordinated circuit protection solution with PolySwitch devices, they can help equipment manufacturers meet stringent safety regulatory standards.

Features

- Stable breakdown voltage
- High insulation resistance
- High current rating
- Low capacitance (≤1.5pF)
- Stable performance over life
- Large absorbing transient current capability

Application

- Repeaters, Modems
- Subscriber protection
- Telephone Interface, Line cards
- Data communication equipment

- Fast response time
- RoHS compliant
- Standard Size: 5.5mm*6.0mm
- Meets MSL level 1, per J-STD-020
- Storage and operating temperature: -40°C ~ +90°C
- Line test equipment
- Branch exchange
- Subscriber protection
- Alarm system
- Tuner
- Antenna protection

Electrical Characteristics (T_A=25 $^\circ\!\mathrm{C}$ unless otherwise noted)

| Part Number | Device Marking | DC Spark-over Voltage | Maximum Impulse Spark-over Voltage | Nominal Impulse Discharge Current | Alternating Discharge Current | Impulse Life | Minim Insula Resista | tion | Maximum Capacitance | Agency Approvals |
|----------------|-------------------|-----------------------------|---|--|-------------------------------------|--------------------|----------------------------|------|------------------------|---------------------|
| | Code | 100V/s (V) | 1000V/μs (V) | 8/20µs, 10 times (kA) | 50Hz, 1sec (A) | 10/1000µs, 100A | Test Voltage | GΩ | 1MHz (pF) | 71 |
| 2R075LM-5S | 075 | 75±20% | 600 | 5 | 5 | 300 times | 25VDC | 1 | 1.5 | \checkmark |
| 2R090LM-5S | 090 | 90±20% | 600 | 5 | 5 | 300 times | 50VDC | 1 | 1.5 | \checkmark |
| 2R150LM-5S | 150 | 150±20% | 700 | 5 | 5 | 300 times | 100VDC | 1 | 1.5 | \checkmark |
| 2R230LM-5S | 230 | 230±20% | 700 | 5 | 5 | 300 times | 100VDC | 1 | 1.5 | \checkmark |
| 2R250LM-5S | 250 | 250±20% | 800 | 5 | 5 | 300 times | 100VDC | 1 | 1.5 | \checkmark |
| 2R300LM-5S | 300 | 300±20% | 900 | 5 | 5 | 300 times | 100VDC | 1 | 1.5 | \checkmark |
| 2R350LM-5S | 350 | 350±20% | 900 | 5 | 5 | 300 times | 100VDC | 1 | 1.5 | \checkmark |
| 2R400LM-5S | 400 | 400±20% | 1000 | 5 | 5 | 300 times | 100VDC | 1 | 1.5 | \checkmark |
| 2R470LM-5S | 470 | 470±20% | 1100 | 5 | 5 | 300 times | 250VDC | 1 | 1.5 | \checkmark |
| 2R600LM-5S | 600 | 600±20% | 1300 | 5 | 5 | 300 times | 250VDC | 1 | 1.5 | \checkmark |
| 2R800LM-5S | 800 | 800±20% | 1500 | 5 | 5 | 300 times | 250VDC | 1 | 1.5 | \checkmark |
| 2R1000KM-5S | 1000 | 1000±20% | 1900 | 3 | 3 | 300 times | 500VDC | 1 | 1.5 | \checkmark |
| 2R1200KM-5S | 1200 | 1200±20% | 2200 | 3 | 3 | 300 times | 500VDC | 1 | 1.5 | \checkmark |
| 2R1400KM-5S | 1400 | 1400±20% | 2600 | 3 | 3 | 300 times | 500VDC | 1 | 1.5 | \checkmark |
| 2R1600KM-5S | 1600 | 1600±20% | 2800 | 3 | 3 | 300 times | 500VDC | 1 | 1.5 | \checkmark |
| 2R2000KM-5S | 2000 | 2000±20% | 3200 | 3 | 3 | 300 times | 500VDC | 1 | 1.5 | \checkmark |
| 2R2500KM-5S | 2500 | 2500±20% | 3600 | 3 | 3 | 300 times | 1000VDC | 1 | 1.5 | \checkmark |

Test Methods and Results

| ltems | Test Method | Standard |
|---------------------------------------|---|-----------------------------|
| DC Spark-over Voltage | measured with voltage ramp dv/dt=100V/s. | To meet the specified value |
| Maximum Impulse Spark-over Voltage | measured with voltage ramp dv/dt=1000V/µs. | To meet the specified value |
| Impulse Discharge Current | applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time, | To meet the specified value |
| Alternating Discharge Current | Rated RMS value of AC current at 50Hz, 1 sec. for 10 times with interval time 3 min. | To meet the specified value |
| Insulation Resistance | measured between two electrodes. | To meet the specified value |
| Capacitance | measured between two electrodes. Test frequency: 1MHz | To meet the specified value |



GDT Datasheet

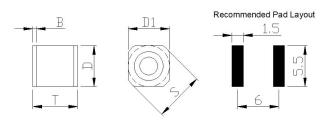
Critical Zone T_L to T_P

2R-5S Series Gas Discharge Tubes

| Reflow Cond | lition | Pb-Free Assembly | | |
|--------------------------|---|------------------|-----------------------|-----------|
| | -Temperature Min (T _{S min}) | 150℃ | | |
| Pre Heat | -Temperature Max (T _{S max}) | 200°C | - | |
| | -Time (min to max) ($\ensuremath{t_{\text{S}}}\xspace$ | 60-180 secs | Te | |
| Average ram | p-up rate(Liquidus Temp (T _L) to peak | 3°C/second max. | Τ | |
| $T_{S(max)}$ to T_L -F | Ramp-up Rate | 3°C/second max. | E T _{s(max)} | |
| Reflow | -Temperature (T _L) (Liquidus) | 217℃ | E Tsimax) | |
| nellow | -Time (min to max) (t _L) | 60-150 seconds | e 's(min) E Prehea | |
| Peak Tempe | rature (T _P) | 260°C | | |
| Time within | 5°C of actual Peak Temperature (t _P) | 20-40 seconds | 25°C - t25° | C to Peak |
| Ramp-down | Rate | 6°C/second max. | | |
| Time 25℃ to | Peak Temperature | 8 minutes max. | | |
| Do not excee | ed | 260℃ | | |

Soldering Parameters (Reflow Soldering)

Dimensions

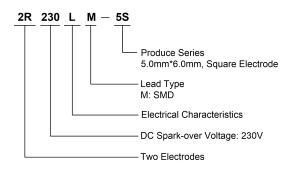


| Symbol | Millimeters | Inches | | |
|--------|-------------|-------------|--|--|
| D | 5.5±0.3 | 0.217±0.012 | | |
| D1 | 5.5±0.3 | 0.217±0.012 | | |
| т | 6.0±0.3 | 0.236±0.012 | | |
| S | 6.5±0.2 | 0.258±0.008 | | |
| В | 0.5±0.2 | 0.020±0.008 | | |

Ramp

Time (t)

Part Numbering System



Part Marking System



Packaging Specification

| Part number | Quantity | | Packaging Option | | | |
|-----------------|----------|--------|----------------------------------|--------------|--|--|
| 2RxxxXM-5S | 800 | Т | Tape & Reel - 16mm tape/13" reel | | | |
| | | Cumhal | Millimeters | Inches | | |
| | | Symbol | | | | |
| .P0,, P1 , _ ₽2 | t t | W | 16.0±0.2 | 0.630±0.008 | | |
| | | P0 | 4.0±0.1 | 0.157±0.004 | | |
| | | P1 | 12.0±0.2 | 0.472±0.008 | | |
| | | P2 | 2.0±0.1 | 0.079±0.004 | | |
| | H H | D0 | 1.55±0.1 | 0.061±0.004 | | |
| | _ K0 | E | 1.75±0.1 | 0.069±0.004 | | |
| | 2222 | F | 7.5±0.1 | 0.295±0.004 | | |
| | | A0 | 5.8±0.1 | 0.228±0.004 | | |
| - <u>A0</u> - | | КО | 5.8±0.1 | 0.228±0.004 | | |
| | 1 | В0 | 6.3±0.1 | 0.248±0.004 | | |
| | | t | 0.5±0.1 | 0.020±0.004 | | |
| | | D1 | 13.3±1.0 | 0.524±0.039 | | |
| | | D2 | 100.0±2.0 | 3.937±0.079 | | |
| | | D3 | 330.0±2.0 | 12.992±0.079 | | |
| | | W1 | 16.5±0.5 | 0.650±0.020 | | |

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